

Var.	Item No.	Item Description	Material Code
00	05	220 DC PUMP MOTOR SET	W90414905377
01	05	125 DC PUMP MOTOR SET	W90414905490

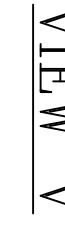
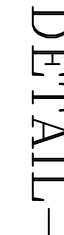
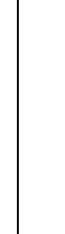
TECHNICAL REQUIREMENTS

1. ALL PIPE LINES AFTER WELDING TO BE HYDRAULICALLY TESTED AT 15 kg/cm² FOR 10 MINUTES.
2. ALL PIPE LINES TO BE ACID CLEANED AS PER A0673601.
3. SF6 OIL UNIT TO BE PERFORMANCE TESTED IN TOTAL ALONGWITH PUMPS AS PER TG-40142..
4. BEND RADIO FOR PIPES TO BE BENT LOCALLY ARE TO BE KEPT AS BELOW

PIPE SIZE	BEND RADIUS
ø13.5x2.6	50
ø21.3x2.3	75
ø33.7x2.6	150
5. LEVEL PROBES SHALL BE SUPPLIED IN C & I PACKAGE SEPARATELY. LEVEL PROBE CONNECTIONS SHALL BE BLANKED BY BLANK FLANGES.
6. INTERMEDIATE AND FINAL PAINTING AS PER DOCUMENT WITH PQMA 15100 LISTED IN THE MID OF THE APPLICABLE ORDERS.

NOTES

1. ITEM NOS. 88 TO 97 ARE TO BE USED FOR SUPPORT AND CLAMPING AS REQUIRED
2. COUNTER FLANGES MOUNTED ON COOLERS TO BE USED HERE.

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